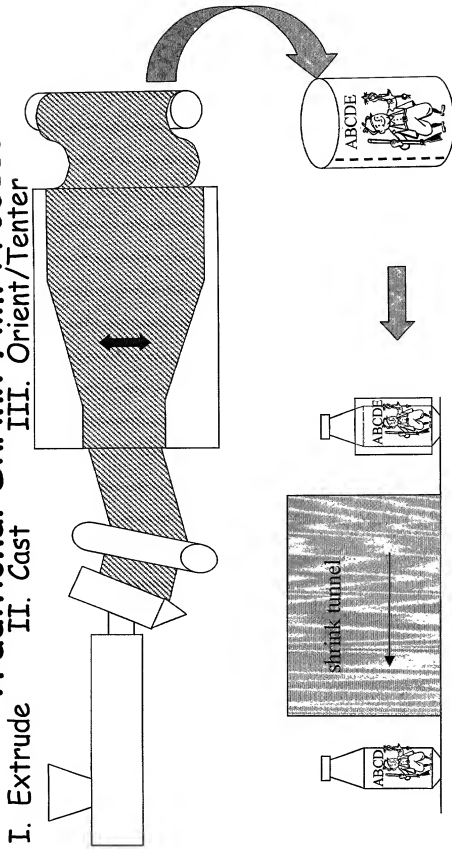


Figure 1

Traditional Shrink Film Process



IV. Print and Seam

V. Shrink Tunnel

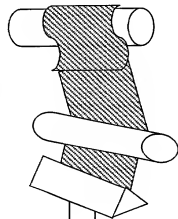
Figure 2

Reverse In-Mold Shrink (RIM-Shrink) Film Process

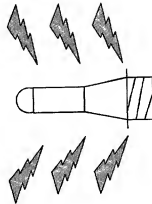
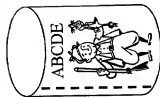
I. Extrude



II. Cast



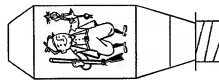
III. Print and Seam



IV. Infrared Heating of Bottle Preform



V. Place Sleeve



VI. Inflate Bottle into Sleeve